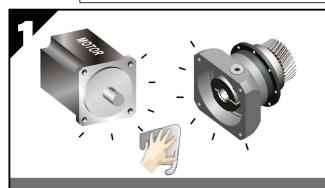


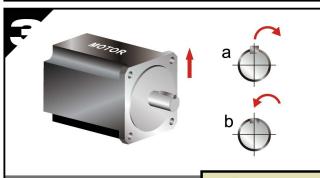
MOUNTING INSTRUCTION (L series)



Double-check the motor and gearbox size. Clean the mounting surfaces.



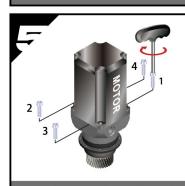
Rotate the set collar until the bolt hole is aligned with access hole.

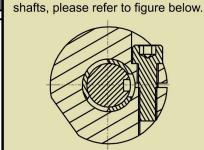


a. Remove motor key, if necessary.b. Insert balance key, if necessary.



When installing on keyed or flatted Check motor shaft size.





Correct installation.



Set at vertical position. Tighten the mounting bolts (including washer) in 1~4 order with approx 2.1Nm.

Tighten the set collar bolt with approx 80Nm.



Tighten the mounting bolts in 1~4 order with approx 41Nm.





APEX DYNAMICS, INC.