



MOUNTING INSTRUCTION (L series)

1

Double-check the motor and gearbox size.
Clean the mounting surfaces.

2

Rotate the set collar until the bolt hole is aligned with access hole.

3

a. Remove motor key, if necessary.
b. Insert balance key, if necessary.

4

Check motor shaft size.

Correct installation.
When installing on keyed or flatted shafts, please refer to figure below.

5

Set at vertical position. Tighten the mounting bolts (including washer) in 1~4 order with approx 2.1Nm.

6

Tighten the set collar bolt with approx 80Nm.

7

Tighten the mounting bolts in 1~4 order with approx 41Nm.

8

Insert the plug.

